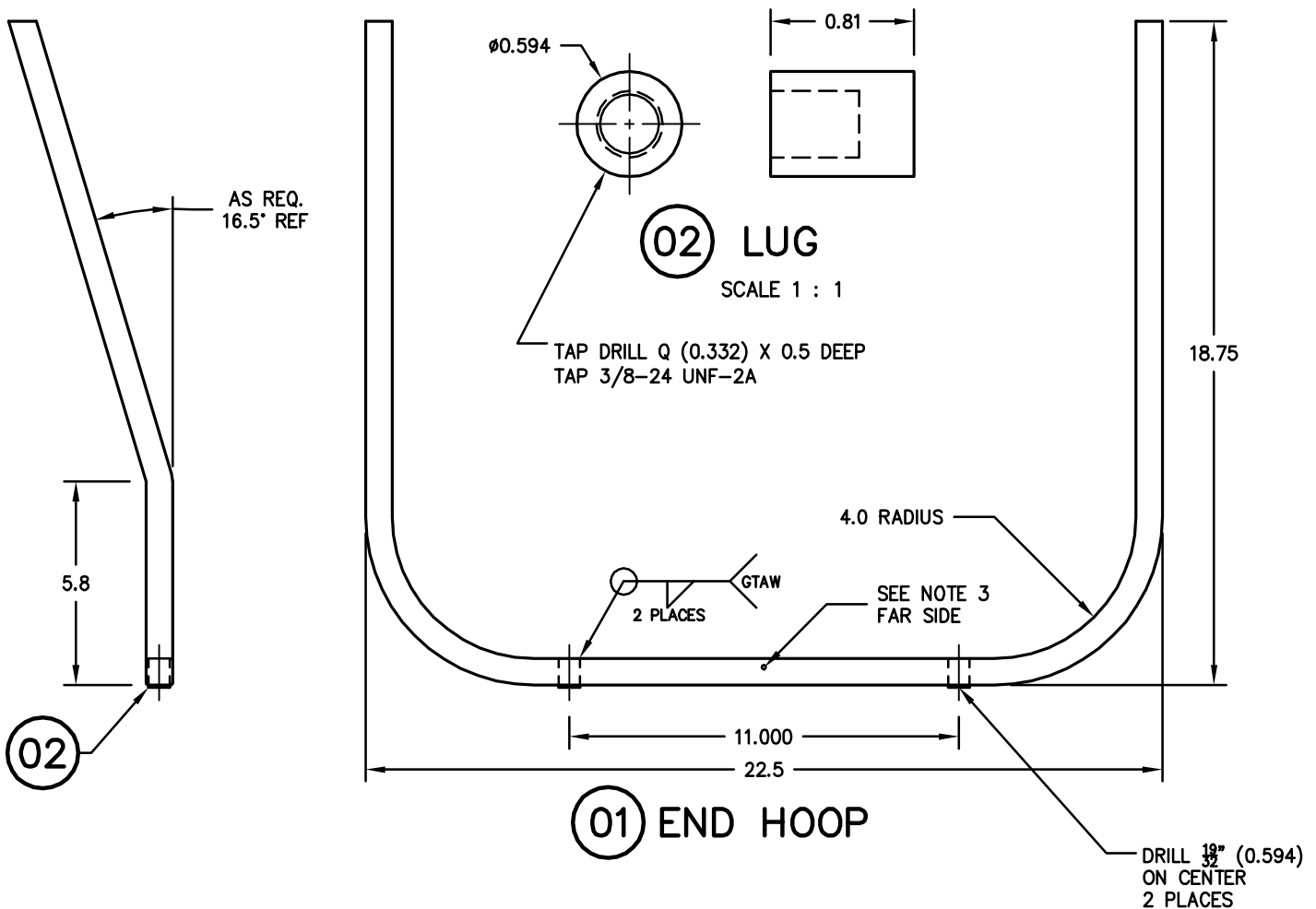


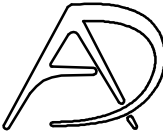
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE – CREATED FROM 76621, REV. 0		

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.  
4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
3. DRILL #30 VENT HOLE IN BOTTOM OF HOOP FOR VENTING WELD GASES.



2	76624-02	02	LUG	1018 CARBON STEEL	ASTM A108	Ø5/8" ROD
	76624-01	01	END HOOP	4130 STEEL COND. N	MIL-T-6736	3/4" SQR x 0.065 WALL
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: JEFF CLARKE		25 JUNE 2017			9888A MALASPINA ROAD				
	CHECKED: JASON REKVE		25 JUNE 2017			POWELL RIVER, BC, CANADA, V8A 0G3				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS                      ANGLES X.XXX    ±0.010                      ±1/2° X.XX     ±0.03 X.X      ±0.1				TEL: 604.483.2376				www.aerodesign.ca	
					BELL 407 AND 206L SERIES QUICK RELEASE HIGH MOUNTED CARGO BASKET BASKET COMPONENTS – END HOOP					
SCALE 1 : 5		DWG. SIZE		DWG. NO.		REV.				
SHEET 1 OF 1		A4		76624		0				